

## PRODUCT LIST 2026

### STOCK POUCHES – Doy pack, Flat bottom, Gusseted

#### MIMIMUM ORDER

##### Unprinted bags of all categories:

The minimum order quantity is one box per size.

In some very rare cases the number of pieces per box is not the one indicated in the tables. However, you will be informed immediately about this.

#### DISCOUNTS

For available (in stock) bags of any type, the following discounts apply:

Pieces	Discount
5.000 to 10.000	5 %
10.001 to 20.000	8 %
20.001 +	12 %

The above discounts apply only to unprinted in stock pouches and refer to bags of the same or different code and dimensions.

#### VALVE

Valve installation can be done on each bag, with a minimum quantity of one box, and the costs are described in the table below.

Cartons	Valve cost (optional work)
1 to 5	0,0.. €/pcs
6 to 9	0,0.. €/pcs
10+	0,0.. €/pcs

The boxes may be of the same or different codes.

#### PRINTING – PERSONALIZED PACKAGING

Request our relevant price list.

## A1. KRAFT BROWN/WHITE – ALUMINUM



**B (brown kraft)**



**W (white kraft)**



**AL (aluminum)**

High barrier bags with aluminum inside.

Material: Kraft50/ALU9/CP60 (B & W) - PET12/ALU9/(60-100)PE (AL)

Code	Weight (gr)	Volume (ml)	Dimensions (cm)	Pieces/carton	B €/pcs	W €/pcs	AL €/pcs
I-8145	50	100	8,5 x 14,5 + 5	1.000			
I-1118	100	250	11 x 18,5 + 7	1.000			
I-1322	250	500	13 x 22,5 + 7	1.000			
I-1627	500	750	16 x 27 + 8	500			
I-1829	800	1.000	18 x 29 + 9	500			
E-2030	1.000	1.800	20 x 30 + 10	1000			
I-2131	1.000	1.800	21 x 31 + 10	500			
I-2534	1.500	3.000	25 x 34 + 12	500			

## A2. DOYPACK matte pouches VMPET

High barrier bags with aluminum inside.

Material: MOPP19/VMPET12/CP60 and 12PET/8ALU/(80-100)PE



In addition to the **available colors** (see table), pouches for any dimension can be prepared within a few weeks in all the above colors (**green, gold, silver**).

Code	Available colors	Capacity (gr)	Dimensions (cm)	Pieces/carton	EASY €/pcs	Express €/pcs
E-8145-MAT	Black, White	60	8.5 x 14.5 + (2x2.5)	3.000		
C-1015-MAT	Black	60	10 x 15 + (2x3)	2.000		
C-1220-MAT	Black, White, Blue, Red	120	12 x 20 + (2x4)	2.000		
C-1522-MAT	Black, White, Blue, Red	250	15 x 22 + (2x4)	2.000		
C-1624-MAT	Black, White, Blue, Red	500	16 x 24 + (2x4)	2.000		
C-1826-MAT	Black, White, Blue, Red	800	18 x 26 + (2x4)	2.000		
C-2030-MAT	Black	1.000	20 x 30 + (2x5)	2.000		

**EASY and EXPRESS delivery method. (see at the end of the list).**

### A3. DOY PACK windowed pouches



BW (brown) – WW (white – BLW (black) - BBW (brown with big window)

Material: 50KRAFT + 12PET + 60CPP

Code	Capacity (ml)	Dimensions (cm)	WW & BW Pieces/box	WW & BW €/pcs	BBW Pcs/box	BBW €/ pcs	BLW Pcs/box	BLW €/ pcs
E-8145	100	8,5 x 14,5 + 5	3.000		3.000		3.000	
E-1118	250	11 x 18,5 + 7	2.000		2.000		1.000	
E-1322	500	13 x 22,5 + 7	2.000		2.000		1.000	
E-1627	750	16 x 27 + 8	1.000		2.000		500	
E-1829	1.000	18 x 29 + 9	1.000		1.000		500	
E-2030	1.800	20 x 30 + 10	1.000		1.000		2.000	
I-2534	3.000	25 x 34 + 12	500		500		1.000	

### A4. DOY PACK transparent pouches



TR



SITR



Material: 12PET + (70–120)PE (TR) & 12PET(Front) + 12 MET-PET(Back) + 60CPP (SITR)

Code	Capacity (ml)	Dimensions (cm)	Pieces/ carton	TR €/pcs	SITR €/pcs
E-8145	100	8,5 x 14,5 + 5	3.000		
E-1118	250	11 x 18,5 + 7	3.000		
E-1322	500	13 x 22,5 + 7	2.500		
E-1627	750	16 x 27 + 8	1.500		
E-1829	1.000	18 x 29 + 9	1.500		
E-2030	1.800	20 x 30 + 10	1.500		
I-2534	3.000	25 x 34 + 12	500		

### A5. DOYPACK coffee pouches with EASY TEAR zipper

**KRAFT & MATTE bags**

**Capacity: 125 - 250 - 500 & 1000 gr**

**Material: Kraft50/VMPET12/PE110 (KPAΦT) & MOPP19/VMPET12/PE110 (MAT)**

**Also available with valve**



Colors available: **kraft, red, blue**

In addition to the available colors, pouches for any size can be prepared within a few weeks in all of the above colors (**white, black, gold, blue, red, silver, kraft**).

Code	Capacity (gr)	Dimensions (cm)	Pieces/ carton	KRAFT Easy €/pcs	KRAFT Express €/ pcs		MATTE Easy €/ pcs	MATTE Express €/ pcs
C-1321	125	13 x 21 + 4	1.000					
C-1523	250	15 x 23 + 5	1.000					
C-1829	500	18 x 29 + 5	1.000					
C-2334	1000	23 x 34 + 5	1.000					

**EASY and EXPRESS delivery method. (see at the end of the list).**

### A6. 3 side seals KRAFT pouches

**Material: Kraft50/VMPET12/ CPP60**



Code	Dimensions (cm)	Pieces/ carton	Easy €/pcs	Express €/pcs
C-0812-3SIDE	8 x 12	2.000		
C-0913-3SIDE	9 x 13	2.000		
C-1015-3SIDE	10 x 15	2.000		
C-1218-3SIDE	12 x 18	2.000		
C-1420-3SIDE	14 x 20	2.000		

**EASY and EXPRESS delivery method. (see at the end of the list).**

## B. FLAT BOTTOM bags

### B1. Brown & White kraft windowed pouches



Material: Kraft50 + PET12 + CPP60 (χωρίς zip)

Code	Weight (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	BW (brown) €/pcs	WW (white) €/pcs
FB-1023	250	500	10 x 23 + 7	500		
FB-1128	500	1.000	11 x 28 + 8	500		
FB-1435	1.000	2.000	14 x 35 + 9	500		

### B2. KRAFT pouches with/without zip – BARRIER BAGS



Easy tear-of zip



Easy tear-of zip



Regular zip

Material: KRAFT50/VMPET12/PE110

Code	Zip	Capacity (gr)	Dimensions (cm)	Pieces/ carton	EASY €/pcs	EXPRESS €/pcs
FB-1023-B	without	250	10 x 23 + 7	500		
FB-1128-B	without	500	11 x 28 + 8	500		
FB-1435-B	without	1.000	14 x 35 + 9.6	500		
FB-1123 ή 1320	with	250	11.5 x 23 + 8	500		
FB-1128 ή 1326	with	500	11.5 x 28 + 8	500		
FB-1437 ή 1532	with	1.000	14 x 37 + 9.6	500		
C-FB-0918-BZV	+ valve	125	9 x 18 + 5	1.000		
C-FB-1320-BZV	+ valve	250	13 x 20 + 7	1.000		
C-FB-1326-BZV	+ valve	500	13.5 x 26.5 + 7.5	1.000		
C-FB-1532-BZV	+ valve	1.000	15 x 32.5 + 9.6	1.000		

The pieces per box may differ in some cases.

The zip can be on one side (easy tear-of) or classic (regular) like that of doypacks. The cost per piece is the same.

**EASY and EXPRESS delivery method. (see at the end of the list).**

### B3. MATTE pouches with/without zip – BARRIER BAGS



In addition to available ones (**black and white**), all the above bags can be prepared for any dimension in any color (**green, blue, pink, red, silver**).

Material: 12PET + 12VMPET + 110PE

Code	Zip	Capacity (gr)	Dimensions (cm)	Pieces/carton	€/pcs
FB-1025-XXMAT	no	250	11 x 20 + (2x8)	1.000	
FB-1226-XXMAT	no	500	12.5 x 26 + (2x8)	750	
FB-1437-XXMAT	no	1.000	14 x 35 + (2x9.5)	500	
C-FB-1320-XXMATZIP	yes	125	9 x 18 + (2x2.5)	1.000	
FB-1025-XXMATZIP	yes	250	11.5 x 21.5 + (2x8)	1.000	
FB-1129-XXMATZIP	yes	500	12.5 x 27.5 + (2x8)	750	
FB-1437-XXMATZIP	yes	1.000	14 x 36 + (2x9.5)	500	

Glossy (black **GLOSSY**) bags are available in the above dimensions, at the same costs.

### B4. Transparent square OPP bags with or without tape for closure



Material: OPP40

Code	Pieces/carton	With tape Dimension (cm)	€/pcs	Without tape Dimension (cm)	€/pcs
FB-I-70180-AD	2.000	70+50x160+40		70+50x180	
FB-I-80180-AD	2.000	80+50x180+40		80+50x200	
FB-I-90200-AD	2.000	90+60x200+40		90+60x220	
FB-I-100230-AD	2.000	100+70x230+40		100+70x250	

## C. Side gusseted bags for coffee 100 gr to 2.000 gr

**KRAFT & VMPET & ALUMINUM MATTE (black, white, red, blue, gold)**



In addition to available colors (**kraft, white, black, blue**), pouches can be prepared for any dimension in all other colors (**silver, red**).

**Material:** Mopp19/vmpet12/pe110 για τα MAT και 48KRAFT/12vmpet/8ALU/110 PE

### C.1 KRAFT Pouches

Code	Capacity (gr)	Dimensions (cm)	Pieces/carton	EASY €/pcs	EXPRESS €/pcs
SG-7520	100	7.5 x 20 + (2x4)	2.000		
SG-1025	250	10 x 25 + (2x6)	1.500		
SG-1034	500	10 x 34 + (2x6)	1.000		
SG-1240	1000	12.5 x 40 + (2x8)	750		
SG-1846	2500	18 x 46 + (2x9)	300		

### C.2 MAT Pouches

Code	Capacity (gr)	Dimensions (cm)	Pieces/carton	EASY €/pcs	EXPRESS €/pcs
C-SG-0927	250	9 x 27 + (2x5)	2.000		
C-SG-1034	500	10 x 34 + (2x6)	2.000		
C-SG-1341	1000	13.5 x 41 + (2x7)	2.000		

**EASY and EXPRESS delivery method. (see at the end of the list).**

## D. Recyclable & Biodegradable doy-pack pouches

### D1. DOYPACK 100% recyclable (EVOH)



**R.W. (White matte)**



**R.P. (Paper-look type)**



**R.TR. (Transparent)**

Material: PE30/PE70 (evoh)

Code	Powder (gr)	Volume (ml)	Dimensions (cm)	Pieces/carton	R.W. €/pcs	R.P. €/pcs	R.TR. €/pcs
I-8145	50	100	8,5 x 14,5 + 5	1.000			
I-1118	100	250	11 x 18,5 + 7	1.000			
I-1322	250	500	13 x 22,5 + 8	1.000			
I-1627	500	750	16 x 27 + 9	500			
I-1829	800	1.000	18 x 29 + 9	500			
I-2131	1.000	1.800	21 x 31 + 10	500			

### D2. Biodegradable pouches with (BBIOZ) or without zip (BBIO)



Material: Kraft50/Monopaper (barrier)67 (BBIO) & Kraft(barrier)60 / Bio-Plastic50 (BBIOZ)

Code	Powder (gr)	Volume (ml)	Dimensions (cm)	BBIO pieces/carton	BBIO €/pcs	BBIOZ pieces/carton	BBIOZ €/pcs
I-8145	50	100	8,5 x 14,5 + 5	1.000		500	
I-1118	100	250	11 x 18,5 + 7	1.000		500	
I-1322	250	500	13 x 22,5 + 8	1.000		500	
I-1627	500	750	16 x 27 + 9	1.000		250	
I-1829	800	1.000	18 x 29 + 9	1.000		250	
I-2131	1.000	1.800	21 x 31 + 10	1.000		250	
I-2534	1.500	3.000	25 x 34 + 13	-		250	

### D3. «I'M GREEN» pouches - High Barrier zipper pouches

#### Δ3.1. Doypack «I'M GREEN»



**BR.GR (brown)**



**BL.GR (black)**



### KRAFT brown and black pouches >65% biodegradable

Material: Kraft50/ high barrier PET12/PE70 (brown or black kraft)

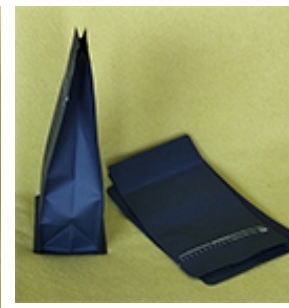
Code	Powder (gr)	Granule (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	BR.GR €/pcs	BL.GR €/pcs
I-8145	50	40	100	8,5 x 14,5 + 5	1.000		
I-1118	100	80	250	11 x 18,5 + 7	1.000		
I-1322	250	220	500	13 x 22,5 + 8	1.000		
I-1627	500	390	750	16 x 27 + 9	500		
I-1829	800	570	1.000	18 x 29 + 9	500		
I-2131	1.000	700	1.800	21 x 31 + 10	500		

#### D3.2. Flat Bottom «I'M GREEN»

### KRAFT brown and black pouches >65% biodegradable



**BR.GR**



**BL.GR**

Material: Kraft50/ high barrier PET12/PE70 (brown or black kraft)

Code	Powder (gr)	Granule (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	BR.GR €/pcs	BL.GR €/pcs
FB-1123	250	200	500	11.5 x 23 + 8	500		
FB-1128	500	400	1.000	11.5 x 28 + 8	500		
FB-1437	1.000	800	2.000	14 x 37 + 9.6	500		

## GENERAL COMMENTS ON ORDERING

### PRINTING POUCHES

Request the relevant price list for printed bags.

### POUCHES in Stock - DELIVERY OF GOODS

The **available bags** are not necessarily always available, as their quantity is limited and can clearly run out so that it takes a certain time for them to be manufactured again.

If the products you requested are in stock, you will receive them within **some business days** after payment of the relevant proforma invoice.

### EASY and EXPRESS delivery method.

If the items you have requested need to be re-manufactured, there are two ways to receive them.

The relatively short route (**EXPRESS**) with delivery within **5-6 weeks** after payment of 50% of the pre-invoice payment and the slower route (**EASY**) which requires organization and planning of the production line and will require a period of **12-14 weeks**.

### PAYMENT WAY

For available unprinted bags, 100% of the amount is paid in advance, based on a proforma invoice. For bags with the EASY-EXPRESS process, 50% of the amount is paid in advance.

### TRANSPORTATION

We can, through our partners, organize transportation to any point in Europe.

The cost of transportation **from Sofia to the final destination** is borne by the customer - recipient.