

PRODUCT LIST 2025

Doy pack – Flat bottom – Side gusset pouches

MINIMUM QUANTITY

Unprinted bags of all categories:

The minimum order quantity is one carton per dimension.

At the beginning of each product description - on the individual pages, the minimum printing quantity for the specific product is indicated.

Branded bags of all categories:

For printing, you can find information at the end of the catalog (pages 21 to 25)

DISCOUNTS

For unprinted pouches and for purchase quantities greater than one carton, the following discounts apply:

Cartons	Discount
2 to 4	7.0 %
5 to 8	12.0 %
9 to 19	17.0 %
20 +	20.0 %

The above discounts apply only to unprinted standard pouches and refer to bags of the same or different codes.

VALVE

Valve installation can be done on each bag, with a minimum quantity of one box, and the costs are described on the table below.

Κιβώτια	Valve cost (optional)
2 to 5	0,060 €/pc
6 to 8	0,056 €/pc
9 to 19	0,052 €/pc
20 +	0,048 €/pc

The boxes may be of the same or different codes.

Valve installation requires, based on planning, an additional 2 weeks.

A. DOYPACK ZIPPER POUCHES

A1. WHITE matte (soft touch aluminum free)



Material: MAT-OPP20 + MET-PET12 + PE(white)100 (white inside)

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-1118-WMOPP	100	80	250	11 x 18,5 + (2x3,5)	1.000	5.5	
I-1322-WMOPP	250	220	500	13 x 22,5 + (2x4)	1.000	9.0	
I-1627-WMOPP	500	390	750	16 x 27 + (2x4,5)	500	6.5	

For a larger quantity purchase, see the relevant discount on the first page!

A2. KRAFT BROWN/ALUMINUM



Material: Kraft50+ ALU9 + CPP60

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-B	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4.5	
I-1118-B	100	80	250	11 x 18,5 + (2x3,5)	1.000	7.5	
I-1322-B	250	220	500	13 x 22,5 + (2x4)	1.000	10.5	
I-1627-B	500	390	750	16 x 27 + (2x4,5)	500	7.5	
I-1829-B	800	570	1.000	18 x 29 + (2x4,5)	500	9	
I-2131-B	1.000	700	1.800	21 x 31 + (2x5)	500	11.5	
I-2534-B	1.500	1.200	3.000	25 x 34 + (2x6.5)	500	15	

For a larger quantity purchase, see the relevant discount on the first page!

A3. WHITE KRAFT/ALUMINUM



Material description: Kraft50 + ALU9 + CPP60

Minimum order quantity is 1 carton per size.

Minimum printing quantity for these bags is 1,000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-W	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4.5	
I-1118-W	100	80	250	11 x 18,5 + (2x3,5)	1.000	7.5	
I-1322-W	250	220	500	13 x 22,5 + (2x4)	1.000	10.5	
I-1627-W	500	390	750	16 x 27 + (2x4,5)	500	7.5	
I-1829-W	800	570	1.000	18 x 29 + (2x4,5)	500	9	
I-2131-W	1.000	700	1.800	21 x 31 + (2x5)	500	11.5	
I-2534-W	1.500	1.200	3.000	25 x 34 + (2x6,5)	500	15	

For a larger quantity purchase, see the relevant discount on the first page!

A4. BROWN KRAFT WINDOWED POUCHES



Material description: (45-50)KRAFT + 12PET + 60CPP

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is 1,000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-8145-BW	50	40	100	8,5 x 14,5 + (2x2,5)	3.000	13.5	
E-1118-BW	100	80	250	11 x 18,5 + (2x3,5)	2.000	13	
E-1322-BW	250	220	500	13 x 22,5 + (2x3,5)	2.000	18	
E-1627-BW	500	390	750	16 x 27 + (2x4)	1.000	13	
E-1829-BW	800	570	1.000	18 x 29 + (2x4,5)	1.000	16	
E-2030-BW	1.000	700	1.800	20 x 30 + (2x5)	1.000	18	
E-2534-BW	1.500	1.200	3.000	25 x 34 + (2x6)	500	13	

For a larger quantity purchase, see the relevant discount on the first page!

A5. WHITE KRAFT WINDOWED POUCHES



Material description: 50KRAFT + 12PET + 60CPP

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is **1,000 pieces** per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-8145-WW	50	40	100	8,5 x 14,5 + (2x2,5)	3.000	13	
E-1118-WW	100	80	250	11 x 18,5 + (2x3,5)	2.000	11	
E-1322-WW	250	220	500	13 x 22,5 + (2x3,5)	2.000	18	
E-1627-WW	500	390	750	16 x 27 + (2x4)	1.000	13	
E-1829-WW	800	570	1.000	18 x 29 + (2x4,5)	1.000	16	
E-2030-WW	1.000	700	1.800	20 x 30 + (2x5)	1.000	18	
I-2534-WW	1.500	1.200	3.000	25 x 34 + (2x6,5)	500	14.5	

For a larger quantity purchase, see the relevant discount on the first page!

A6. BLACK KRAFT WINDOWED POUCHES



Material description: 50KRAFT + 12PET + 60CPP

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is **1,000 pieces** per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-1118-BLW	100	80	250	11 x 18,5 + (2x3,5)	1.000	7.5	
I-1322-BLW	250	220	500	13 x 22,5 + (2x3,5)	1.000	10	
I-1627-BLW	500	390	750	16 x 27 + (2x4)	500	7.5	
I-1829-BLW	800	570	1.000	18 x 29 + (2x4,5)	500	8.5	

For a larger quantity purchase, see the relevant discount on the first page!

A7. BROWN KRAFT WITH LARGE WINDOW



Material description: 50KRAFT+ 40CPP

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is 1,000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-1118-BBW	100	80	250	11 x 18,5 + (2x3,5)	2.000	11.0	
E-1322-BBW	250	220	500	13 x 22,5 + (2x4)	2.000	14.0	
E-1627-BBW	500	390	750	16 x 27 + (2x4,5)	2.000	22.0	
E-1829-BBW	800	570	1.000	18 x 29 + (2x4,5)	1.000	13.5	
E-2030-BBW	1.000	700	1.800	20 x 30 + (2x5,0)	1.000	24.0	

For a larger quantity purchase, see the relevant discount on the first page!

A8. MATTE/ALUMINUM (White-WMAT , Black-BLMAT ή Gold-GOMAT)



XX = White / Black / Gold

Material description: 12PET + 8ALU + (80-100)PE

Minimum order quantity: 1 carton per size

The standard stock pouches of this category **can print with texts and logos in up to two colors.**

However, full digital printing with 100% surface coverage is possible. See more details on page 23.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-8145-XX-MAT	50	40	100	8,5 x 14,5 + (2x2,5)	3.000	18	
E-1118-XX-MAT	100	80	250	11 x 18,5 + (2x3,5)	2.000	14	
E-1322-XX-MAT	250	220	500	13 x 22,5 + (2x3,5)	2.000	19	
E-1627-XX-MAT	500	390	750	16 x 27 + (2x4)	1.000	15	
E-2030-XX-MAT	1.000	700	1.800	20 x 30 + (2x5)	1.000	21	

For a larger quantity purchase, see the relevant discount on the first page!

A9. GLOSSY (METALIZED)/ALUMINUM (Black-BLGLOS ή Gold-GOGLOS)



XX = Black / Gold

Material description: 12PET + 8ALU + (80-100)PE

Minimum order quantity: 1 carton per size

The standard stock pouches of this category can print with texts and logos in up to two colors.

However, full digital printing with 100% surface coverage is possible. See more details on page 23.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-8145-XX-GLOS	50	40	100	8,5 x 14,5 + (2x2,5)	3.000	14	
E-1118-XX-GLOS	100	80	250	11 x 18,5 + (2x3,5)	2.000	14	
E-1322-XX-GLOS	250	220	500	13 x 22,5 + (2x3,5)	2.000	19	
E-1627-XX-GLOS	500	390	750	16 x 27 + (2x4)	1.000	15	
E-2030-XX-GLOS	1.000	700	1.800	20 x 30 + (2x5)	1.000	21	

For a larger quantity purchase, see the relevant discount on the first page!

A10. TRANSPARENT DOY PACK POUCHES



Material description: 12PET + (70-120)PE

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is 1,000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-8145-TR	50	40	100	8,5 x 14,5 + (2x2,5)	3.000	10.5	
E-1118-TR	100	80	250	11 x 18,5 + (2x3,5)	3.000	11	
E-1322-TR	250	220	500	13 x 22,5 + (2x4)	2.500	9	
E-1627-TR	500	390	750	16 x 27 + (2x4.5)	1.500	6.5	
E-1829-TR	800	570	1.000	18 x 29 + (2x4.5)	1.500	7.5	
E-2030-TR	1.000	700	1.800	20 x 30 + (2x5)	1.500	11	
I-2534-TR	1.500	1.200	3.000	25 x 34 + (2x6.5)	500	14.5	

For a larger quantity purchase, see the relevant discount on the first page!

A11. TRANSPARENT JAR type zipper POUCHES



Material description: 12PET + 60CPP

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is 1,000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-1118-JAR	125	100	250	11 x 18,5 + (2x2,2)	3.000	11	
E-1522-JAR	300	250	625	15,5 x 22 + (2x3,3)	2.500	9	
E-1727-JAR	600	500	1.250	17,5 x 27 + (2x3,8)	1.250	6.5	
E-2130-JAR	1.200	1.000	2.500	21,5 x 30 + (2x3,8)	1.000	11	

For a larger quantity purchase, see the relevant discount on the first page!

A.12 SILVER METALIZED with 100% TRANSPARENT ON ONE SIDE



Material description: 12PET(Front) + 12 MET-PET(Back) + 60CPP

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is 1,000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
E-8145-SITR	50	40	100	8,5 x 14,5 + (2x2,5)	3.000	8	
E-1118-SITR	100	80	250	11 x 18,5 + (2x3,5)	3.000	14	
E-1322-SITR	250	220	500	13 x 22,5 + (2x3,5)	2.500	15	
E-1627-SITR	500	390	750	16 x 27 + (2x4)	1.500	13	
E-1829-SITR	800	570	1.000	18 x 29 + (2x4,5)	1.500	15	
E-2030-SITR	1.000	700	1.800	20 x 30 + (2x5)	1.500	17	

For a larger quantity purchase, see the relevant discount on the first page!

A13. ALUMINUM BAGS



Material description: PET12 + ALU9 + (60-100)PE

Minimum order quantity: 1 carton per size

Minimum printing quantity for these bags is 1,000 pieces per dimension.

The standard stock pouches of this category can, also, print fully digital with 100% surface coverage. See more details on [page 23](#).

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Size (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-ALU	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4	
I-1118-ALU	100	80	250	11 x 18,5 + (2x3,5)	1.000	6.5	
I-1322-ALU	250	220	500	13 x 22,5 + (2x4)	1.000	9.5	
I-1627-ALU	500	390	750	16 x 27 + (2x4,5)	500	7.5	
I-1829-ALU	800	570	1.000	18 x 29 + (2x4,5)	500	9	
I-2131-ALU	1.100	800	1.900	21 x 31 + (2x5)	500	11.5	
I-2534-ALU	1.500	1.200	3.000	25 x 34 + (2x6.5)	500	15	

For a larger quantity purchase, see the relevant discount on the first page!

B. FLAT BOTTOM bags with/without ZIPPER

B1. BROWN KRAFT WINDOWED



Material: Kraft50 + PET12 + CPP60 (without zip)

Minimum order quantity is 1 carton.

The minimum printing quantity for these bags is 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc
FB-1023-BW	250	200	500	10 x 23 + (2x3.5)	500	
FB-1128-BW	500	400	1.000	11 x 28 + (2x4)	500	
FB-1435-BW	1.000	800	2.000	14 x 35 + (2x4.8)	500	

For a larger quantity purchase, see the relevant discount on the first page!

B2. WHITE KRAFT WINDOWED



Material: Kraft50 + PET12 + CPP60 (χωρίς zip)

Minimum order quantity is 1 carton.

The minimum printing quantity for these bags is 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc
FB-1023-WW	250	200	500	10 x 23 + (2x3.5)	500	
FB-1128-WW	500	400	1.000	11 x 28 + (2x4)	500	
FB-1435-WW	1.000	800	2.000	14 x 35 + (2x4.8)	500	

For a larger quantity purchase, see the relevant discount on the first page!

B3. KRAFT ALUMINUM KRAFT BAGS with/without ZIPPER



Material: Kraft50 + MET-PET12 + PE70

Minimum order quantity is 1 carton.

The minimum printing quantity for these bags is 1.000 pieces per dimension.

Code	zipper	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc
FB-1023-B	no	250	200	500	10 x 23 + (2x3.5)	500	
FB-1128-B	no	500	400	1.000	11 x 28 + (2x4)	500	
FB-1435-B	no	1.000	800	2.000	14 x 35 + (2x4.8)	500	
FB-1123-BZ	yes	250	200	500	11.5 x 23 + (2x4)	500	
FB-1128-BZ	yes	500	400	1.000	11.5 x 28 + (2x4)	500	
FB-1437-BZ	yes	1.000	800	2.000	14 x 37 + (2x4.8)	500	

For a larger quantity purchase, see the relevant discount on the first page!

B4. MATTE black (BL), white (W), bronze (BR) pouches



Material: 12PET + 12MET-PET + (90 – 110)PE

Minimum order quantity is 1 carton.

The standard stock pouches of this category can print with texts and logos in up to two colors.

Code	zip	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc
KFB-1025-XXMAT	no	250	200	500	11 x 20 + (2x8)	1.000	
KFB-1226-XXMAT	no	500	400	1.000	12.5 x 26 + (2x8)	750	
KFB-1437-XXMAT	no	1.000	800	2.000	14 x 35 + (2x9.5)	500	
KFB-1025-XXMATZIP	yes	250	200	500	11.5 x 21.5 + (2x8)	1.000	
KFB-1129-XXMATZIP	yes	500	400	1.000	12.5 x 27.5 + (2x8)	750	
KFB-1437-XXMATZIP	yes	1.000	800	2.000	14 x 36 + (2x9.5)	500	

For a larger quantity purchase, see the relevant discount on the first page!

B5. GLOSSY black (BL) , silver (SI), bronze (BR) pouches



Material: 12PET + 12MET-PET + (90 – 110)PE

Minimum order quantity is 1 carton.

The standard stock pouches of this category can print with texts and logos in up to two colors.

Code	zip	Roasted (gr)	Coffee bean(gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc
FB-1120-XXGLOS	no	250	200	500	11 x 20 + (2x8)	1.000	
FB-1226-XXGLOS	no	500	400	1.000	12.5 x 26 + (2x8)	750	
FB-1435-XXGLOS	no	1.000	800	2.000	14 x 35 + (2x9.5)	500	
FB-1121-XXGLOSZIP	yes	250	200	500	11.5 x 21.5 + (2x8)	1.000	
FB-1227-XXGLOSZIP	yes	500	400	1.000	12.5 x 27.5 + (2x8)	750	
FB-1436-XXGLOSZIP	yes	1.000	800	2.000	14 x 36 + (2x9.5)	500	

For a larger quantity purchase, see the relevant discount on the first page!

B6. MATTE white OPP pouches with zip



Material: MAT-OPP20 + MET-PET12 + PE(white)100

Minimum order quantity is 1 carton.

The minimum printing quantity for these bags is 1.000 pieces per dimension.

Code	zip	Roasted (gr)	Coffee bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc for 1 carton
FB-I-1123-WMOPPZIP	yes	250	200	500	11.5 x 23.0 + (2x4)	500	
FB-I-1227- WMOPPZIP	yes	500	400	1.000	11.5 x 28.0 + (2x4)	500	
FB-I-1437- WMOPPZIP	yes	1.000	800	2.000	14 x 37 + (2x4.8)	500	

For a larger quantity purchase, see the relevant discount on the first page!

B7. TRANSPARENT OPP pouches WITH adhesive tape



Material: OPP40

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 2.000 pieces per dimension.

Code	Tape	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/unit For 1 carton
FB-I-70180-AD	yes	70+50x160+40	2.000	6.5	
FB-I-80180-AD	yes	80+50x180+40	2.000	8.5	
FB-I-90200-AD	yes	90+60x200+40	2.000	8.5	
FB-I-100230-AD	yes	100+70x230+40	2.000	12.5	

For a larger quantity purchase, see the relevant discount on the first page!

B8. TRANSPARENT OPP pouches WITHOUT adhesive tape



Material: OPP40

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 2.000 pieces per dimension.

Code	Tape	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/unit For 1 carton
FB-I-70180-AD	no	70+50x180	2.000	6.5	
FB-I-80180-AD	no	80+50x200	2.000	8.5	
FB-I-90200-AD	no	90+60x220	2.000	8.5	
FB-I-100230-AD	no	100+70x250	2.000	12.5	

For a larger quantity purchase, see the relevant discount on the first page!

C. SIDE GUSSETED coffee pouches (100 gr to 2 Kg)

C1. KRAFT/ALUMINUM gusseted bags



Material: 48KRAFT + 12MET-PET + 8ALU + (80-110)PE

Minimum purchase quantity: This is **one carton per dimension**.

The minimum print quantity for these pouches is the number of pieces corresponding to one box per dimension **with the exception of the 12.5 x 40 cm dimension**, for which the minimum quantity is 2 boxes (1,500 pieces), and the 18 x 46 cm dimension where the minimum is set at 4 boxes (1,200 pieces).

Code	Roasted (gr)	Coffee bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight	€/pc
SG-7520-B	125	100	250	7.5 x 20 + (2x4)	2.000	15	
SG-1025-B	300	250	625	10 x 25 + (2x6)	1.500	19	
SG-1034-B	600	500	1250	10 x 34 + (2x6)	1.000	17	
SG-1240-B	1200	1000	2500	12.5 x 40 + (2x8)	750	19	
SG-1846-B	2500	2000	5000	18 x 46 + (2x9)	300	11	

For a larger quantity purchase, see the relevant discount on the first page!

C2. ALUMINUM SIDE GUSSETED pouches



Material: 12PET + 8ALU + (80, 90, 100, 110 PE)

Minimum purchase quantity: This is **one carton per dimension**

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight	€/pc
SG-7520-AL	125	100	250	7.5 x 20 + (2x4)	2.000	13	
SG-1025-AL	300	250	625	10 x 25 + (2x6)	1.500	17	
SG-1034-AL	600	500	1250	10 x 34 + (2x6)	1.000	16	
SG-1240-AL	1200	1000	2500	12.5 x 40 + (2x8)	500	18	

For a larger quantity purchase, see the relevant discount on the first page!

C3. MATTE/ALUMINUM pouches - BLACK (BL) & WHITE (W)



Material: 12PET+8ALU+(80-100)PE for the white & 20MAT-OPP+8ALU+(80-100)PE for the black one.

Minimum purchase quantity: This is **one carton per dimension**.

The standard stock pouches of this category **can print with texts and logos in up to two colors without any colored background**.

However, full printing with 100% surface coverage is possible for 500 kg/artwork (up to 2 artworks)

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight	€/pc
SG-7520-XXMAT	125	100	250	7.5 x 20 + (2x4)	2.000	13	
SG-1025-XXMAT	300	250	625	10 x 25 + (2x6)	1.500	17	
SG-1034-XXMAT	600	500	1250	10 x 34 + (2x6)	1.000	16	
SG-1240-XXMAT	1200	1000	2500	12.5 x 40 + (2x8)	750	18	

For a larger quantity purchase, see the relevant discount on the first page!

C4. GLOSSY/ALUMINUM pouches - BLACK (BL), WHITE (W) & GOLD (GO)



Description of construction material: 12PET + 8ALU + (80, 90, 100 PE)

Minimum purchase quantity: This is **one carton per dimension**.

The standard stock pouches of this category **can print with texts and logos in up to two colors without any colored background**.

However, full printing with 100% surface coverage is possible for 500 kg/artwork (up to 2 artworks)

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight	€/pc
SG-7520-XXGLOS	125	100	250	7.5 x 20 + (2x4)	2.000	13	
SG-1025-XXGLOS	300	250	625	10 x 25 + (2x6)	1.500	17	
SG-1034-XXGLOS	600	500	1250	10 x 34 + (2x6)	1.000	16	
SG-1240-XXGLOS	1200	1000	2500	12.5 x 40 + (2x8)	750	18	

For a larger quantity purchase, see the relevant discount on the first page!

C5. TRANSPARENT pouches with square bottom



Material: 40 OPP

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For pouches of this category, the minimum amount of printing is one carton per dimension.

Code	Length (cm)	Height (cm)	Gusset (cm)	Dimensions (cm)	Pieces/ carton	€/pc
SG-6018-TR	6	18	4+4	6 x 18 + 4	5.000	
SG-7521-TR	7.5	21	5+5	7.5 x 21 + 5	4.000	
SG-8024-TR	8	24	5+5	8 x 24 + 5	3.000	
SG-8028-TR	8	28	5+5	8 x 28 + 5	3.000	
SG-10031-TR	10	31	7+7	10 x 31 + 7	2.500	

For a larger quantity purchase, see the relevant discount on the first page!

D. RECYCLABLE & BIODEGRADABLE Stand-Up & Flat Bottom Bags

D1. 100% RECYCLABLE – ECOLOGICALLY EVOH DOYPACK pouches



White matte



Paper-look type



Transparent

D1.1 WHITE MATTE RECYCLABLE pouches with ZIP

Material: PE30/PE70 (evoh) - matte white

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-R.W	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4	
I-1118-R.W	100	80	250	11 x 18,5 + (2x3,5)	1.000	6	
I-1322-R.W	250	220	500	13 x 22,5 + (2x4)	1.000	8	
I-1627-R.W	500	390	750	16 x 27 + (2x4,5)	500	6	
I-1829-R.W	800	570	1.000	18 x 29 + (2x4,5)	500	7	
I-2131-R.W	1.000	700	1.800	21 x 31 + (2x5)	500	9	

For a larger quantity purchase, see the relevant discount on the first page!

D1.2 BROWN “PAPER LOOK” type, RECYCLABLE pouches with ZIP

Material: PE30/PE70 (evoh) - paper-look

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-R.P	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4	
I-1118-R.P	100	80	250	11 x 18,5 + (2x3,5)	1.000	6	
I-1322-R.P	250	220	500	13 x 22,5 + (2x4)	1.000	8	
I-1627-R.P	500	390	750	16 x 27 + (2x4,5)	500	6	
I-1829-R.P	800	570	1.000	18 x 29 + (2x4,5)	500	7	
I-2131-R.P	1.000	700	1.800	21 x 31 + (2x5)	500	9	

For a larger quantity purchase, see the relevant discount on the first page!

D1.3 TRANSPARENT RECYCLABLE pouches with ZIP

Material: PE30/PE70 (evoh)

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-R.TR	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	3.5	
I-1118-R.TR	100	80	250	11 x 18,5 + (2x3,5)	1.000	5.5	
I-1322-R.TR	250	220	500	13 x 22,5 + (2x4)	1.000	7.5	
I-1627-R.TR	500	390	750	16 x 27 + (2x4,5)	500	5.5	
I-1829-R.TR	800	570	1.000	18 x 29 + (2x4,5)	500	6.5	
I-2131-R.TR	1.000	700	1.800	21 x 31 +(2x5)	500	8.5	

For a larger quantity purchase, see the relevant discount on the first page!

D2. BROWN KRAFT BARRIER POUCHES WITHOUT ZIP



KAΦE KRAFT BARRIER POUCHES

Material: Kraft50/Monopaper (barrier)67

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-BBIO	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4	
I-1118-BBIO	100	80	250	11 x 18,5 + (2x3,5)	1.000	6	
I-1322-BBIO	250	220	500	13 x 22,5 + (2x4)	1.000	9	
I-1627-BBIO	500	390	750	16 x 27 + (2x4,5)	1.000	13	
I-1829-BBIO	800	570	1.000	18 x 29 + (2x4,5)	1.000	15	
I-2131-BBIO	1.000	700	1.800	21 x 31 +(2x5)	1.000	19	

For a larger quantity purchase, see the relevant discount on the first page!

D3. BIODEGRADABLE KRAFT BARRIER DOYPACK with ZIP



BROWN KRAFT BARRIER POUCHES

Material: Kraft(barrier)60 / Bio-Plastic50

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's Weight (kg)	€/pc
I-8145-BBIOZ	50	40	100	8,5 x 14,5 + (2x2,5)	500	3.5	
I-1118-BBIOZ	100	80	250	11 x 18,5 + (2x3,5)	500	5.5	
I-1322-BBIOZ	250	220	500	13 x 22,5 + (2x4)	500	9.0	
I-1627-BBIOZ	500	390	750	16 x 27 + (2x4,5)	250	6.5	
I-1829-BBIOZ	800	570	1.000	18 x 29 + (2x4,5)	250	7.5	
I-2131-BBIOZ	1.000	700	1.800	21 x 31 + (2x5)	250	11.0	
I-2534-BBIOZ	1.500	1.200	3.000	25 x 34 + (2x6.5)	250	14.5	

For a larger quantity purchase, see the relevant discount on the first page!

D4. I'M GREEN – High Barrier ZIPPER POUCHES



D4.1 BROWN KRAFT >65% biobased

Material: Kraft50/ high barrier PET12/PE70

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Coffee bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-BR.GR	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4.5	
I-1118-BR.GR	100	80	250	11 x 18,5 + (2x3,5)	1.000	7.5	
I-1322-BR.GR	250	220	500	13 x 22,5 + (2x4)	1.000	10.5	
I-1627-BR.GR	500	390	750	16 x 27 + (2x4,5)	500	7.5	
I-1829-BR.GR	800	570	1.000	18 x 29 + (2x4,5)	500	9.0	
I-2131-BR.GR	1.000	700	1.800	21 x 31 + (2x5)	500	11.5	

For a larger quantity purchase, see the relevant discount on the first page!

D4.2 BLACK KRAFT >65% biobased

Material: Kraft50/ high barrier PET12/PE70

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Coffee bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	Carton's weight (kg)	€/pc
I-8145-BL.GR	50	40	100	8,5 x 14,5 + (2x2,5)	1.000	4.5	
I-1118-BL.GR	100	80	250	11 x 18,5 + (2x3,5)	1.000	7.5	
I-1322-BL.GR	250	220	500	13 x 22,5 + (2x4)	1.000	10.5	
I-1627-BL.GR	500	390	750	16 x 27 + (2x4,5)	500	7.5	
I-1829-BL.GR	800	570	1.000	18 x 29 + (2x4,5)	500	9.0	
I-2131-BL.GR	1.000	700	1.800	21 x 31 + (2x5)	500	11.5	

For a larger quantity purchase, see the relevant discount on the first page!

5. I'M GREEN – High Barrier FLAT BOTTOM POUCHES

E5.1 BROWN KRAFT >65% biobased



Material: Kraft50/ high barrier PET12/PE70

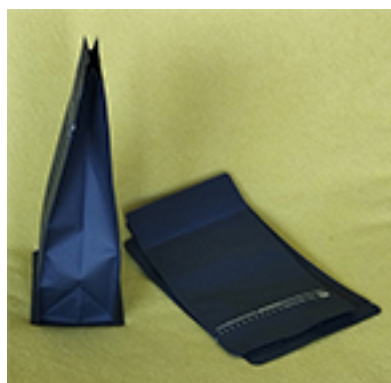
Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Coffee bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc
FB-1123-BR.GR	250	200	500	11.5 x 23 + (2x4)	500	
FB-1128-BR.GR	500	400	1.000	11.5 x 28 + (2x4)	500	
FB-1437-BR.GR	1.000	800	2.000	14 x 37 + (2x4.8)	500	

For a larger quantity purchase, see the relevant discount on the first page!

E5.2 BLACK KRAFT >65% biobased



Material: Kraft50/ high barrier PET12/PE70

Minimum purchase quantity: This is one carton per dimension.

Minimum quantity for printing on a stock pouch: For the bags of this category, the minimum printing quantity is 1.000 pieces per dimension.

Code	Roasted (gr)	Coffee bean (gr)	Volume (ml)	Dimensions (cm)	Pieces/ carton	€/pc
FB-1123-BL.GR	250	200	500	11.5 x 23 + (2x4)	500	
FB-1128-BL.GR	500	400	1.000	11.5 x 28 + (2x4)	500	
FB-1437-BL.GR	1.000	800	2.000	14 x 37 + (2x4.8)	500	

For a larger quantity purchase, see the relevant discount on the first page!

BRANDED BAGS

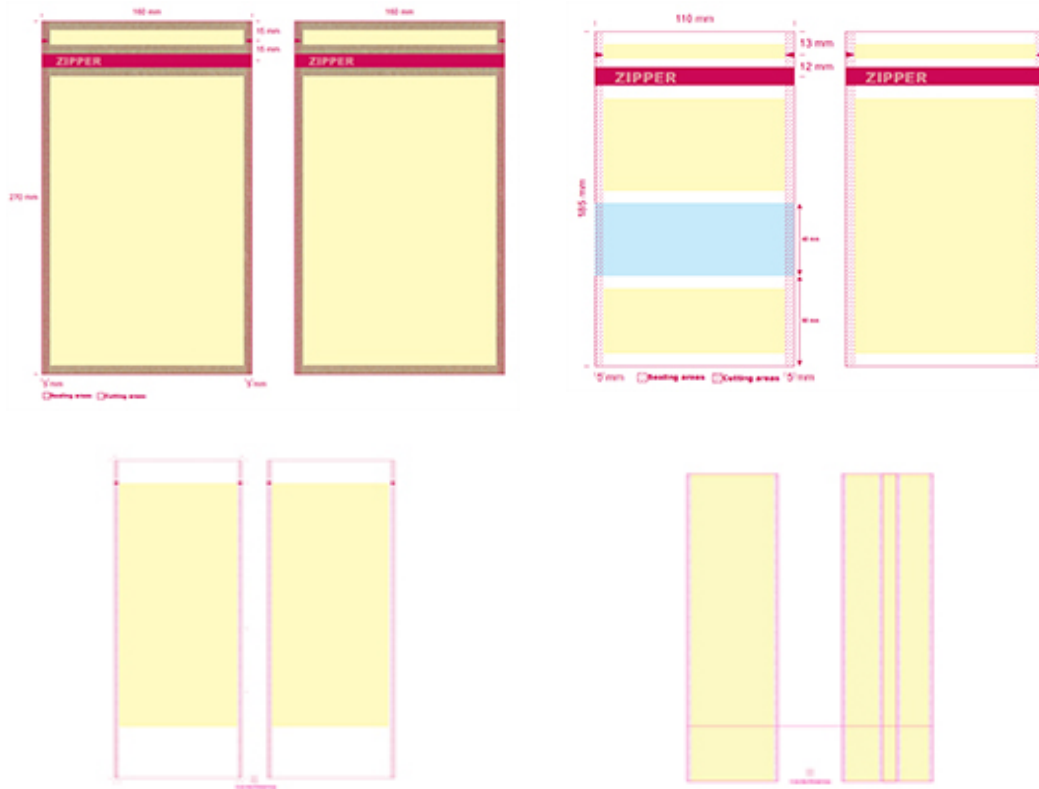
1. PRINTING ON STOCK POUCHES

Branded:For the stock pouches, (ready-made bags), the available print options are Offset and Screen printing. These options depend on the design and the pouch you have chosen.

Printed area: It is what is defined by the yellow area in the gallery below!

Note: The ready-made (stock) bags, of any type, cannot be branded on the side and bottom. The printing file must be ai, eps or pdf vector file exported from Illustrator

PAY ATTENTION! For matte and glossy stock pouches and to get an excellent result, we recommend using up to two printing colors without a colored background or digital print , a new full print method.



Prices and explanations

The table below shows **the costs per color**, for printing on a standard pouches.

Exception:

The following calculation values apply to each category EXCEPT for MATTE or GLOSSY bags of categories A8, A9, B4, B5, C2 and C3.

Quantity (pieces)	€/color
1.000 – 2.000	
3.000 – 4.000	
5.000 – 9.000	
10.000+	

If there are different artworks for the same dimension, the calculation is always done in the above way.

So, for example, **for 4 different artworks** of the same dimension, 4,000 pieces should be printed (4,000 pieces, 1,000 pieces from each artwork).

The printing prices are derived from **the row of the table corresponding to 3,000-4,000 pieces**.

2. DIGITAL FULL PRINT

It concerns exclusively the doypacks of paragraphs A8, A9 and A13.

The minimum quantity is **1,000 pieces per artwork** and the total quantity depends on the dimensions of the pouch. (The total quantity of each dimension is listed in detail in the tables.)

For 2,000 pieces, 2 artworks can be printed by 1,000 pieces, for 6,000 pieces, 6 artworks by 1,000 pieces, etc.

There are **no cliché costs** in digital printing.



A8. MATTE/ALUMINUM (WHITE-WMAT , BLACK-BLMAT or GOLD-GOMAT)

Quantity ----- Code	4.000 pieces €/unit	6.000 pieces €/unit	12.000 pieces €/unit
8,5 x 14,5 + (2x2,5)			
11 x 18,5 + (2x3,5)			
13 x 22,5 + (2x3,5)			
16 x 27 + (2x4)			

A9. METALIZED GLOSSY/ALUMINUM (BLACK-BLGLOS or GOLD-GOGLOS)

Quantity ----- Code	1.000 pieces €/unit	2.000 pieces €/unit	3.000 pieces €/unit	4.000 pieces €/unit	6.000 pieces €/unit	12.000 pieces €/unit
8,5 x 14,5 + (2x2,5)						
11 x 18,5 + (2x3,5)						
13 x 22,5 + (2x3,5)						
16 x 27 + (2x4)						
18 x 29 + (2x4.5)						
22 x 31 + (2x5)						
27 x 29.5 + (2x6.5)						

A13. ALUMINUM POUCHES

Quantity ----- Code	1.000 pieces €/unit	2.000 pieces €/unit	3.000 pieces €/unit	4.000 pieces €/unit	6.000 pieces €/unit	12.000 pieces €/unit
8,5 x 14,5 + (2x2,5)						
11 x 18,5 + (2x3,5)						
13 x 22,5 + (2x3,5)						
16 x 27 + (2x4)						
18 x 29 + (2x4.5)						
22 x 31 + (2x5)						
27 x 29.5 + (2x6.5)						

3. DIMENSIONS & FULL COVERAGE PRINTING

Printing on the material, which will be converted into a bag

In this case, the above limitations do not exist, the printing can have 100% coverage of each side and printing can be done on both the pleats and the bottom.



Width (mm)	Height (mm)	Side (mm)	Minimum quantity	Different artworks
85	120 to 295	2x25	25.000	5
90	120 to 290	2x30	22.000	5
100	120 to 285	2x35	20.000	5
105	120 to 280	2x40	20.000	5
110	120 to 285	2x35	18.000	5
120	120 to 283	2x37	17.000	5
127	120 to 295	2x25	16.000	4
130	120 to 285	2x35	15.000	4
130	120 to 280	2x40	15.000	4
140	120 to 278	2x42	14.000	3
150	120 to 277	2x43	13.500	3
160	120 to 275	2x45	12.500	3
160	120 to 270	2x50	12.500	3
170	120 to 275	2x45	11.500	3
180	120 to 275	2x45	11.000	3
190	120 to 275	2x45	10.500	3
192	120 to 290	2x30	10.000	3
200	120 to 270	2x50	10.000	3
200	120 to 260	2x60	10.000	3
210	120 to 270	2x50	9.500	3
210	120 to 260	2x60	9.500	3
215	120 to 288	2x32	9.500	3
220	120 to 265	2x55	9.000	3
240	120 to 250	2x70	8.500	2
300	120 to 252	2x68	7.000	2
300	120 to 240	2x80	7.000	2

You can choose any material you are interested in from paragraphs **A1 to A13**.
The **minimum quantity** as well as the dimension are given in the table above.

From 2 to 5 different artworks can be applied to the above dimensions, as indicated in the last column of the table.

For flat bottom kraft bags, with or without window, and dimensions 10x23+2x3.5 cm and 11.5 x28+2x4 the minimum quantity for full printing can be 20,000 pieces/code.

Example a: the bag with code SG-1034-B weighs 0.017 kg.

The minimum quantity for printing is $500/0.017 = 29,000$ pieces.

Example b: the bag with code I-2534-B weighs 0.03 kg.

The minimum quantity for printing is $500/0.03 = 16,500$ pieces.

For all other bags in the catalog or for any larger dimension, the minimum quantity is 500 kg/code with as many pieces as this implies.

GENERAL COMMENTS ON ORDERING

STANDARD STOCK POUCHES

The stock bags are not necessarily always available, as their quantity is limited and can clearly run out so that it takes a certain time to manufacture them again.

If the products you requested are in stock, you will receive them within 1-2 business days after the payment of the relevant proforma invoice, otherwise you will receive them within 2-3 weeks after the payment of 50% of the proforma invoice. (made-to-order goods).

For branded, personalized bags, the completion time is 5 weeks after the approval of the artwork (if it is a print on stock pouches) and if it is a print with 100% coverage or a new dimension, the completion time is 6-7 weeks after the approval of the artwork, depending on the requested quantity.

PRINTING ARCHIVE (in case of printing)

This must be a **.ai, .eps, .psd, .cdr or .pdf** file exported from Illustration, Corel or Photoshop, InDesign, etc.

PAYMENT WAY

For branded boxes, **50% of the total amount is paid upon order**, on a proforma basis and **the remaining 50% upon completion of the order**, but always before leaving the factory (shortly before receipt).

For unbranded boxes, 100% of the amount is prepaid, based on a proforma-invoice, upon assignment of the order.

TRANSPORTATION

The prices are EXW Thessaloniki Greece or Sofia Bulgaria.

ELLADA PACK team

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